

Datasheet SHTC3 Humidity and Temperature Sensor IC

- Ultra-low power consumption
- Full battery supply voltage range (1.62 3.6 V)
- Small DFN package: 2 × 2 × 0.75 mm³
- Typical accuracy: ±2 %RH and ±0.2 °C
- Fully calibrated and reflow solderable
- Power-up and measurement within 1 ms

Product Summary

The SHTC3 is a digital humidity and temperature sensor designed especially for battery-driven high-volume consumer electronics applications. This sensor is strictly designed to overcome conventional limits for size, power consumption, and performance to price ratio in order to fulfill current and future requirements. Sensirion's CMOSens[®] technology offers a complete sensor system on a single chip, consisting of a capacitive humidity sensor, a bandgap temperature sensor, analog and digital signal processing, A/D converter, calibration data memory, and a digital communication interface supporting I^2C Fast Mode Plus. The small 2 × 2 × 0.75 mm³ DFN package enables applications in even the most limited of spaces.

The sensor covers a humidity measurement range of 0 to 100 %RH and a temperature measurement range of - 40 °C to 125 °C with a typical accuracy of ± 2 %RH and $\pm 0.2^{\circ}$ C. The broad supply voltage of 1.62 V to 3.6 V and an energy budget below 1 µJ per measurement make the SHTC3 suitable for mobile or wireless applications powered by batteries. With the industry-proven quality and reliability of Sensirion's humidity and temperature sensors and constant accuracy over a large measurement range, the SHTC3 offers best performance-to-price ratio. Tape and reel packaging together with suitability for standard SMD assembly processes make the SHTC3 predestined for high-volume applications.

Benefits of Sensirion's CMOSens® Technology

- High reliability and long-term stability
- Industry-proven technology with a track record of more than 15 years
- Designed for mass production
- Optimized for lowest cost
- High signal-to-noise ratio

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Block diagram

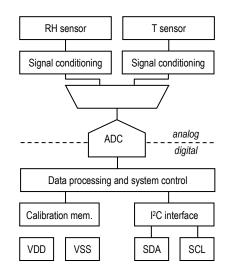


Figure 1 Functional block diagram of the SHTC3.



1 Humidity and Temperature Sensor Specifications

Relative Humidity

Parameter	Condition	Value	Unit
	Тур.	±2.0	%RH
Accuracy tolerance ¹	Max.	see Figure 2	%RH
Repeatability ²	-	0.1	%RH
Resolution ³	-	0.01	%RH
Hysteresis	-	±1	%RH
Specified range ⁴	extended⁵	0 to 100	%RH
Response time6	τ 63%	8	S
Long-term drift ⁷	Тур.	<0.25	%RH/y

 Table 1 Humidity sensor specifications.

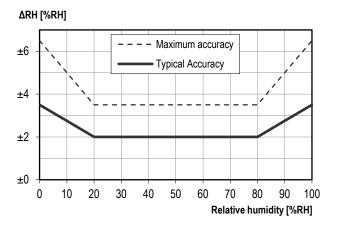


Figure 2 Typical and maximal tolerance for relative humidity in %RH at 25 $^\circ$ C.

Temperature

Parameter	Condition	Value	Unit
Assuracy toloropool	Тур.	±0.2	°C
Accuracy tolerance ¹	Max.	see Figure 3	°C
Repeatability ²	-	0.1	°C
Resolution ³	-	0.01	°C
Specified range ⁴	-	-40 to +125	°C
Response time ⁸	τ 63%	<5 to 30	S
Long-term drift ⁹	Тур.	<0.02	°C/y

Table 2 Temperature sensor specifications.

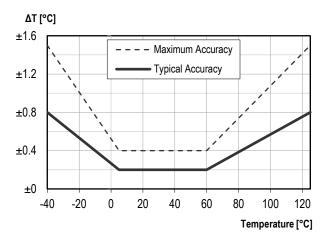


Figure 3 Typical and maximal tolerance for temperature sensor in °C.

¹ For definition of typ. and max. accuracy tolerance, please refer to the document "Sensirion Humidity Sensor Specification Statement". Specification applies to normal mode.

 2 The stated repeatability is 3 times the standard deviation (3 σ) of multiple consecutive measurement values at constant conditions and is a measure for the noise on the physical sensor output. Specification applies to normal mode.

³ Resolution of A/D converter. Specification applies to normal mode.

⁴ Specified range refers to the range for which the humidity or temperature sensor specification is guaranteed.

⁵ For details about recommended humidity and temperature operating range, please refer to section 1.2.

 $^{\rm 6}$ Time for achieving 63% of a humidity step function, valid at 25°C and 1 m/s airflow. Humidity response time in the application depends on the design-in of the sensor.

⁷ Typical value for operation in normal RH/T operating range. Max. value is < 0.5 %RH/y. Value may be higher in environments with vaporized solvents, outgassing tapes, adhesives, packaging materials, etc. For more details please refer to Handling Instructions.</p>

⁸ Temperature response time depends on heat conductivity of sensor

substrate and design-in of sensor in application

⁹ Max. value is < 0.04°C/y.

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Recommended Operating Conditions

The sensor performs best when operated within the

recommended normal temperature and humidity range of 5 -

60 °C and 20 – 80 %RH, respectively. Long-term exposure to conditions outside the normal range, especially at high

humidity, may temporarily offset the RH signal (e.g. +3%RH

after 60h at >80%RH). After returning to normal temperature

and humidity range the sensor will slowly come back to its

calibration state by itself. Prolonged exposure to extreme

To ensure stable operation of the humidity sensor, the

conditions described in the document "SHTxx Assembly of

SMD Packages", section "Storage and Handling Instructions"

regarding exposure to volatile organic compounds have to be

met. Please note as well that this does apply not only to

transportation and manufacturing, but also to operation of the

conditions may accelerate ageing.

1.2

SHTC3.

1.1 RH Accuracy at Various Temperatures

Typical RH accuracy at 25°C is defined in Figure 2. For other temperatures, typical accuracy has been evaluated to be as displayed in Figure 4.

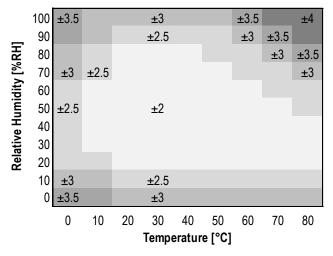


Figure 4 Typical accuracy of relative humidity measurements given in %RH for temperatures 0° C ... 80° C.

2 Electrical Specifications

2.1 Electrical Characteristics

Default conditions of 25 °C and 3.3 V supply voltage apply to values in the table below, unless otherwise stated.

Parameter	Symbol	Conditions		Min	Тур.	Max	Units	Comments
Supply voltage	V _{DD}			1.62	3.3	3.6	V	-
Power-up/down level	VPOR	Static power si	upply	1.28	1.4	1.55	V	-
		Idle state		-	45	70	μΑ	After power-up the sensor remains in the idle state unless a sleep command is issued or other data transmission is active
		Sleep Mode		-	0.3	0.6	μA	When in sleep mode, the sensor requires a dedicated wake-up command to enable further I ² C communication
Supply current	IDD	Measurement	Normal Mode	-	430	900	μA	Average current consumption while the sensor is measuring
			Low Power M.	-	270	570	μA	
			Normal Mode	-	4.9	-	μA	Average current consumption (continuous operation with one measurement per second)
		Average	Low Power M.	-	0.5	-	μA	Average current consumption (continuous operation with one measurement per second)
Low level input voltage	VIL	-		-	-	0.42 V _{DD}	V	-
High level input voltage	Vih	-		0.7 V _{DD}	-	-	V	-
Low level output voltage	V _{OL}	3 mA sink curr	ent	-	-	0.2 V _{DD}	V	-

 Table 3 Electrical specifications.



2.2 Absolute Maximum Ratings

Stress levels beyond the limits listed in Table 4 may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these conditions cannot be guaranteed. Exposure to the absolute maximum rating conditions for extended periods may affect the reliability of the device. Parameters are only tested each at a time.

Parameter	Rating
Supply voltage, V _{DD}	-0.3 to +4 V
Operating temperature range	-40 to +125 °C
Storage temperature range ¹⁰	-40 to +125 °C
ESD HBM (human body model) ¹¹	-2 to 2 kV
ESD CDM (change device model) ¹²	-500 to 500 V
Latch up, JESD78 Class II, 125°C	-100 to 100 mA

Table 4 Absolute maximum ratings.

3 Timing Specifications

3.1 Sensor System Timings

Default conditions of 25 °C and 3.3 V supply voltage apply to values the table below, unless otherwise stated. Max. values are measured at -40 °C.

Parameter	Symbol	Conditions		Min.	Тур.	Max.	Units	Comments
Power-up time	t PU	After hard reset, $V_{DD} \ge V_{POR}$		-	180	240	μs	Time between V_{DD} reaching V_{PU} and sensor entering the idle state
Soft reset time	tsr	After soft reset.		-	180	240	μs	Time between ACK of soft reset command and sensor entering the idle state
Accourament duration		Average	Normal Mode		10.8	12.1	m 0	Duration for a humidity and
Measurement duration	t _{MEAS}	Average	Low Power M.	-	0.7	0.8	ms	temperature measurement

 Table 5 System timing specifications.

¹⁰ The recommended storage temperature range is 10-50°C. Please consult the document "SHTxx Handling Instructions" for more information.

¹¹ According to ANSI/ESDA/JEDEC JS-001-2014; AEC-Q100-002.

¹² According to ANSI/ESD S5.3.1-2009; AEC-Q100-011.



3.2 Communication Timings

Default conditions of 25 °C and 3.3 V supply voltage apply to values in the table below, unless otherwise stated.

Parameter	Symbol	Conditions	Standar	d-mode	Fast-r	node	Fast-mo	de Plus	Units
			Min.	Max.	Min.	Max.	Min.	Max.	
SCL clock frequency	f _{SCL}	-	0	100	0	400	0	1000	kHz
Hold time (repeated) START condition	t hd;sta	After this period, the first clock pulse is generated	4.0	-	0.6	-	0.26	-	μs
LOW period of the SCL clock	tLOW	-	4.7	-	1.3	-	0.5	-	μs
HIGH period of the SCL clock	t _{ніGH}	-	4.0	-	0.6	-	0.26	-	μs
Set-up time for a repeated START condition	tsu;sta	-	4.7	-	0.6	-	0.26	-	μs
SDA hold time	thd;dat	-	0	-	0	-	0	-	μs
SDA set-up time	t _{su;dat}	-	250	-	100	-	50	-	ns
SCL/SDA rise time	t _R	-	-	1000	20	300	-	120	ns
SCL/SDA fall time	t⊧	-	-	300	20 x (V _{DD} / 5.5V)	300	20 x (V _{DD} / 5.5V	120	ns
SDA valid time	t _{VD;DAT}	-	-	3.45	-	0.9	-	0.45	μs
Set-up time for STOP condition	tsu;sto	-	4.0	-	0.6	-	0.26	-	μs
Capacitive load on bus line	Св	-	-	400	-	400	-	550	pF

Table 6 Communication timing specifications. The numbers above are values according to the I²C specification.

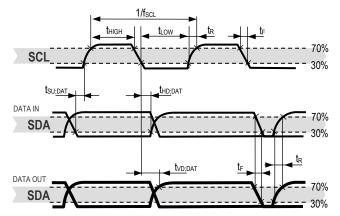


Figure 5 Timing diagram for digital input/output pads. SDA directions as seen from the sensor. Bold SDA lines are controlled by the sensor, plain SDA lines are controlled by the micro-controller. Note that SDA valid read time is triggered by falling edge of preceding toggle.

4 Interface Specifications

The SHTC3 supports I²C Normal, Fast Mode and Fast Mode Plus (SCL clock frequency from 0 to 1 MHz) with clock stretching. Please choose the protocol most suited to your application and refer to its specific specifications. For detailed information on the I²C protocol, refer to NXP I²C-bus specification and user manual UM10204, Rev. 6, April 4th, 2014.

The SHTC3 comes in a 4-pin package - see Table 7.

Pin	Name	Comments	
1	VDD	Supply voltage	_ SHTC3
2	SCL	Serial clock, bidirectional	
3	SDA	Serial data, bidirectional	2 - 3
4	VSS	Ground	<u>AV103</u>

Table 7 SHTC3 pin assignment (top view). The center pad is internally connected to VSS.

Power-supply pins supply voltage (VDD) and ground (VSS) must be decoupled with a 100 nF capacitor that shall be placed as close to the sensor as possible – see Figure 6.

SCL is used to synchronize the communication between the microcontroller and the sensor. The master must keep the clock frequency within 0 to 1 MHz as specified in Table 6. The SHTC3 may pull down the SCL line when clock stretching is enabled.

The SDA pin is used to transfer data in and out of the sensor. For safe communication, the timing specifications defined in the I^2C manual must be met.

To avoid signal contention, the microcontroller must only drive SDA and SCL low. External pull-up resistors (e.g. 10 k Ω) are required to pull the signal high. For dimensioning resistor sizes please take the bus capacity requirements into account. Note that pull-up resistors may be included in I/O circuits of microcontrollers.

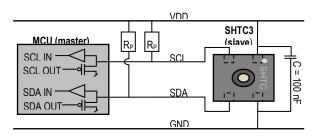


Figure 6 Typical application circuit, including pull-up resistors R_P and decoupling of VDD and VSS by a capacitor.

For good performance of the SHTC3 in the application, the center pad of the SHTC3 offers the best thermal contact to

¹³ If an immediate sensor signal is desired, sending the sensor to sleep mode can be omitted. Not sending the sensor to sleep mode for an extended amount of time keeps up the current consumption of the sensor. the temperature sensor. For more information on design-in, please refer to the document "SHTxx Design Guide".

For mechanical reasons the center pad should be soldered. Electrically, the center pad is internally connected to GND and may be connected to the GND net on the PCB additionally.

5 Operation and Communication

All commands and memory locations of the SHTC3 are mapped to a 16-bit address space which can be accessed via the I²C protocol.

5.1 I2C Address

The I2C device address is given Table 8:

SHTC3	Hex. Code	Bin. Code
I ² C address	0x70	111'0000

 Table 8 SHTC3 I²C device address.

Each transmission sequence begins with START condition (S) and ends with an (optional) STOP condition (P) as described in the I2C-bus specification.

5.2 Power-Up, Sleep, Wakeup

Upon VDD reaching the power-up voltage level V_{POR} , the SHTC3 enters the idle state after a duration of t_{PU} . After that, the sensor should be set to sleep mode with the command given in Table 9¹³.

Command	Hex. Code	Bin. Code
Sleep	0xB098	1011'0000'1001'1000

 Table 9 Sleep command of the sensor.

When the sensor is in sleep mode, it requires the following wake-up command before any further communication, see Table 10:

Command	Hex. Code	Bin. Code
Wakeup	0x3517	0011'0101'0001'0111

Table 10 Wake-up command of the sensor.

5.3 Measurement Commands

The SHTC3 provides a clock-stretching option and the order of the signal return can be selected. These parameters are selected by dedicated measurement commands as summarized in Table 11. N. B.: Each measurement command triggers always both, a temperature *and* a relative humidity measurement.



		tretching bled	Clock Stretching Disabled		
	Read T First	Read RH First	Read T First	Read RH First	
Normal Mode	0x7CA2	0x5C24	0x7866	0x58E0	
Low Power M.	0x6458 0x44DE		0x609C	0x401A	

Table 11 Measurement commands.

5.4 Measuring and Reading the Signals

Each measurement cycle contains a set of four commands, each initiated by the I2C START condition and ended by the I2C STOP condition:

- 1. Wakeup command
- 2. Measurement command
- 3. Read out command
- 4. Sleep command

An exemplary measurement set is shown in Figure 7

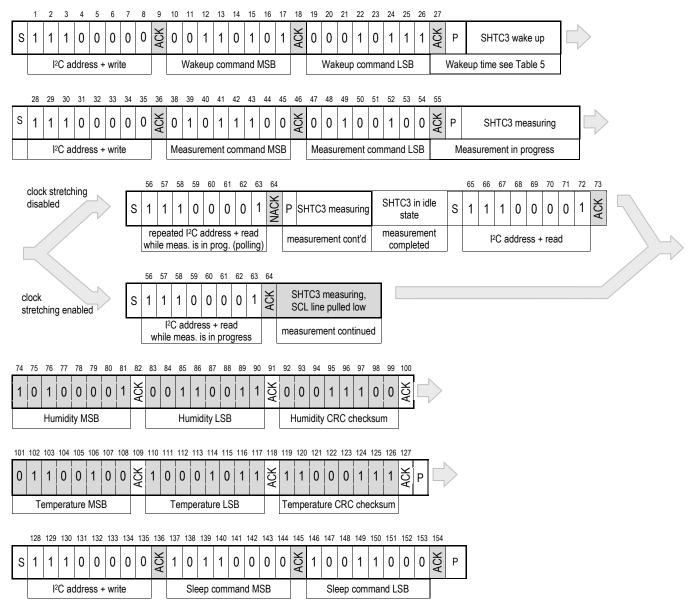


Figure 7 Communication sequence for waking up the sensor, starting a measurement and reading measurement results displaying both clock stretching options.

The numerical example corresponds to a read humidity-first command with clock stretching enabled. The physical values of the transmitted measurement results are 63 %RH and 23.7 °C. Clear blocks are controlled by the microcontroller, grey blocks by the SHTC3.



5.5 Sensor Behavior during Measurement and Clock Stretching

In general, the sensor does not respond to any I²C activity during measurement, i.e. I²C read and write headers are not acknowledged (NACK). However, when clock stretching has been enabled by using a corresponding measurement command, the sensor responds to a read header with an ACK and subsequently pulls down the SCL line until the measurement is complete. As soon as the measurement is complete, the sensor starts sending the measurement results.

During measurement, the sensor has a current consumption according to Table 3.

For best possible repeatability of humidity and temperature measurements, it is recommended to avoid any communication on the I2C bus while the SHTC3 is measuring. For more information, see the application note "Optimization of Repeatibility".

5.6 Readout of Measurement Results

After a measurement command has been issued and the sensor has completed the measurement, the master can read the measurement results by sending a START condition followed by an I²C read header. The sensor will acknowledge the reception of the read header and send two bytes of data followed by one byte CRC checksum and another two bytes of data followed by one byte CRC checksum. Each byte must be acknowledged by the microcontroller with an ACK condition for the sensor to continue sending data. If the SHTC3 does not receive an ACK from the master after any byte of data, it will not continue sending data.

The I²C master can abort the read transfer with a NACK condition after any data byte if it is not interested in subsequent data, e.g. the CRC byte or the second measurement result, in order to save time.

In case the user needs humidity and temperature data but does not want to process CRC data, it is recommended to read the first two bytes of data with the CRC byte (without processing the CRC data) and abort the read transfer after reading the second two data bytes with a NACK. This procedure is more time efficient than starting two different measurements and aborting the read transfer after the first two data bytes each time.

5.7 Soft Reset

The SHTC3 provides a soft reset mechanism that forces the system into a well-defined state without removing the power supply. If the system is in its idle state (i.e. if no measurement is in progress) the soft reset command can be sent to SHTC3 according to Table 12. This triggers the sensor to reset all internal state machines and reload calibration data from the memory.

Command	Hex. Code	Bin. Code
Software reset	0x805D	1000'0000'0101'1101

 Table 12 Soft reset command.

5.8 Reset through General Call

Additionally, a reset of the sensor can also be generated using the "general call" mode according to I2C-bus specification¹⁴. This generates a reset which is functionally identical to using the nReset pin. It is important to understand that a reset generated in this way is not device specific. All devices on the same I2C bus that support the general call mode will perform a reset. Additionally, this command only works when the sensor is able to process I2C commands. The appropriate command consists of two bytes and is shown in Table 13.

Command	Code	
Address byte	0x00	
Second byte	0x06	
Reset command using the general call address	0x0006	
S General Call Address General Call st byte General Call ^{2st} byte		

Table 13 Reset through the general call address (clear blocks are controlled by the microcontroller, grey blocks by the sensor)

5.9 Read-out of ID Register

The SHTC3 has an ID register which contains an SHTC3specific product code. The read-out of the ID register can be used to verify the presence of the sensor and proper communication. The command to read the ID register is shown in Table 14.

Command	Hex. Code	Bin. Code
Read ID register	0xEFC8	1110'1111'1100'1000

 Table 14 Read-out command of ID register.

It needs to be sent to the SHTC3 after an I²C write header. Once the SHTC3 has acknowledged the proper reception of the command, the master can send an I²C read header and the SHTC3 submits the 16-bit ID followed by 8 bits of CRC. The structure of the ID is described in Table 15.

¹⁴ <u>http://www.nxp.com/documents/user_manual/UM10204.pdf</u>



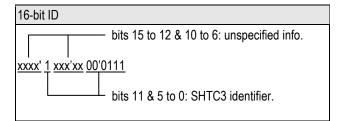


Table 15 Structure of the 16-bit ID. Bits 15:12 & 10:6 of the ID contain unspecified information (marked as "x"), which may vary from sensor to sensor, while bits 11 & 5:0 contain the SHTC3-specific product code.

5.10 Checksum Calculation

The 8-bit CRC checksum transmitted after each data word is generated by a CRC algorithm with the properties displayed in Table 16. The CRC covers the contents of the two previously transmitted data bytes.

Property	Value
Name	CRC-8
Width	8 bits
Polynomial	0x31 (x ⁸ + x ⁵ + x ⁴ + 1)
Initialization	0xFF
Reflect input	False
Reflect output	False
Final XOR	0x00
Examples	CRC (0x00) = 0xAC CRC (0xBEEF) = 0x92

Table 16 SHTC3 I²C CRC properties.

5.11 Conversion of Sensor Output

Measurement data is always transferred as 16-bit values. These values are already linearized and temperature compensated by the SHTC3. Humidity and temperature values can be calculated with the formulas in given below.

Relative humidity conversion formula (result in %RH):

$$RH = 100 \cdot \frac{S_{RH}}{2^{16}}$$

Temperature conversion formula (result in °C):

$$T = -45 + 175 \cdot \frac{S_T}{2^{16}}$$

 S_{RH} and S_T denote the raw sensor output (as decimal values) for humidity and temperature, respectively.

6 Quality

6.1 Environmental Stability

Qualification of the SHTC3 is performed based on the JEDEC JESD47 qualification test method.

6.2 Material Contents

The device is fully RoHS, REACH and Halogen-Free compliant, e.g. free of Pb, Cd, and Hg.

7 Packaging and Traceability

SHTC3 sensors are provided in a DFN package with an outline of $2 \times 2 \times 0.75$ mm³ and a terminal pitch of 1 mm. DFN stands for dual flat no leads. The humidity sensor opening is centered on the top side of the package.

The sensor chip is made of silicon and is mounted to a lead frame. The latter is made of Cu plated with Ni/Pd/Au. Chip and lead frame are overmolded by an epoxy-based mold compound. Please note that the sidewalls of sensor are diced and therefore these diced lead frame surfaces are not covered with the respective plating.

The Moisture Sensitivity Level classification of the SHTC3 is MSL1, according to IPC/JEDEC J-STD-020.

All SHTC3 sensors are laser marked for easy identification and traceability. The marking on the sensor consists of two lines and a pin-1 indicator. The top line contains the sensor type (SHTC3), the bottom line contains a 5-digit, alphanumeric tracking code. The pin-1 indicator is located in the top left corner. See Figure 8 for illustration.



Figure 8 Laser marking on SHTC3, the top line with the pin-1 indicator and the sensor type, the bottom line with the 5-digit alphanumeric tracking code.

Reels are also labeled and provide additional traceability information.

8 Ordering Information

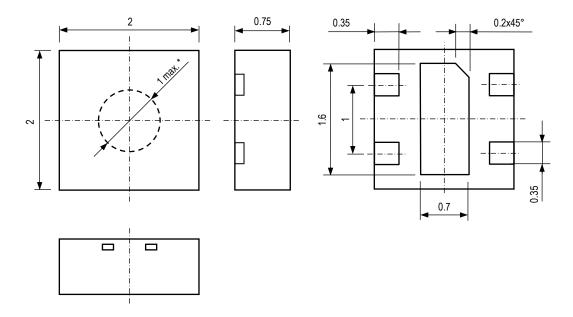
The SHTC3 can be ordered in tape and reel packaging with different sizes, see Table 17. The reels are sealed into antistatic ESD bags. A drawing of the packaging tape with sensor orientation is shown in Figure 11.

Quantity	Packaging	Reel Diameter	Order Number
2500	Tape & Reel	180 mm (7 inch)	3.000.047
10'000 Tape & Reel 330 mm (13 inch) 1-101681-01			
Table 17 SHTC3 ordering options.			



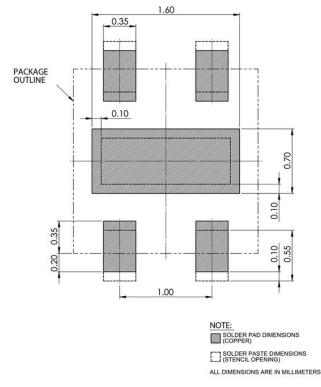
9 Technical Drawings

9.1 Package Outline



* Mold opening shows smooth transition to package surface. Therefore this dimension is not well defined and given for reference only.

Figure 9 Package outline drawing of the SHTC3. Dimensions are given in millimeters.



9.2 Metal Land Pattern

Figure 10 Recommended metal land pattern for SHTC3 (all dimensions are in mm). Recommended solder paste stencil thickness is 100µm, pads on PCB are recommended to be non solder mask defined (NSMD).



9.3 Tape and Reel Package

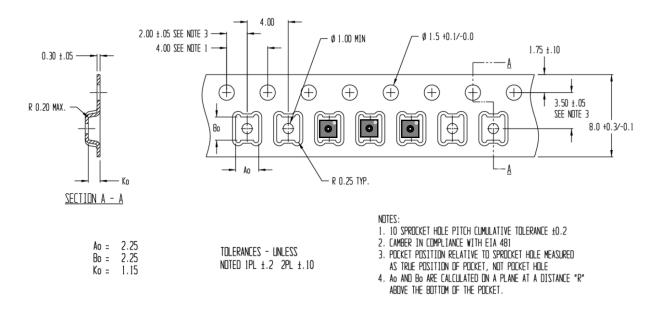


Figure 11 Technical drawing of the packaging tape with sensor orientation in tape. Header tape is to the right and trailer tape to the left on this drawing. Dimensions are given in millimeters.

10 Further Information

For more in-depth information on the SHTC3 and its application please consult the following documents:

Document Name	Description	Source
SHTxx Assembly of SMD Packages	Instructions on soldering and processing of the SHTC3 in a production environment	Available for download from the SHTC3 product website: www.sensirion.com/humidity-download
SHTxx Design Guide	Design guidelines for designing SHTxx humidity sensors into applications	Available for download at the Sensirion humidity sensors download center: <u>www.sensirion.com/humidity-download</u>
SHTxx Handling Instructions	Guidelines for proper handling of SHTxx humidity sensors	Available for download at the Sensirion humidity sensors download center: <u>www.sensirion.com/humidity-download</u>
Sensirion Humidity Sensor Specification Statement	Definition of sensor specifications.	Available for download at the Sensirion humidity sensors download center: <u>www.sensirion.com/humidity-download</u>

 Table 18 Documents containing further information relevant for the SHTC3.



Revision History

Date	Version	Page(s)	Changes
July 2018	1	all	Initial version
Januray 2019	1.1	5	Added explicit specifications of normal and fast I ² C mode.

Important Notices

Warning, Personal Injury

Do not use this product as safety or emergency stop devices or in any other application where failure of the product could result in personal injury. Do not use this product for applications other than its intended and authorized use. Before installing, handling, using or servicing this product, please consult the data sheet and application notes. Failure to comply with these instructions could result in death or serious injury.

If the Buyer shall purchase or use SENSIRION products for any unintended or unauthorized application, Buyer shall defend, indemnify and hold harmless SENSIRION and its officers, employees, subsidiaries, affiliates and distributors against all claims, costs, damages and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if SENSIRION shall be allegedly negligent with respect to the design or the manufacture of the product.

ESD Precautions

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take customary and statutory ESD precautions when handling this product. See application note "ESD, Latchup and EMC" for more

See application note "ESD, Latchup and EMC" for more information.

Warranty

SENSIRION warrants solely to the original purchaser of this product for a period of 12 months (one year) from the date of delivery that this product shall be of the quality, material and workmanship defined in SENSIRION's published specifications of the product. Within such period, if proven to be defective, SENSIRION shall repair and/or replace this product, in SENSIRION's discretion, free of charge to the Buyer, provided that:

- notice in writing describing the defects shall be given to SENSIRION within fourteen (14) days after their appearance;
- Headquarters and Subsidiaries

- such defects shall be found, to SENSIRION's reasonable satisfaction, to have arisen from SENSIRION's faulty design, material, or workmanship;
- the defective product shall be returned to SENSIRION's factory at the Buyer's expense; and
- the warranty period for any repaired or replaced product shall be limited to the unexpired portion of the original period.

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SENSIRION AG Laubisruetistr. 50 CH-8712 Staefa ZH Switzerland

phone: +41 44 306 40 00 fax: +41 44 306 40 30 info@sensirion.com www.sensirion.com

Sensirion Taiwan Co. Ltd. phone: +41 44 306 40 00 info@sensirion.com Sensirion Inc. USA phone: +1 312 690 5858 info-us@sensirion.com www.sensirion.com

Sensirion Japan Co. Ltd. phone: +81 3 3444 4940 info-jp@sensirion.com www.sensirion.co.jp Sensirion Korea Co. Ltd. phone: +82 31 337 7700~3 info-kr@sensirion.com www.sensirion.co.kr

Sensirion China Co. Ltd. phone: +86 755 8252 1501 info-cn@sensirion.com www.sensirion.com.cn/

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